

# Astro- und Feinwerktechnik Adlershof GmbH



*Astro-  
und Feinwerktechnik  
Adlershof GmbH*

## the EU-Japan Support Mission in the Space Sector

07<sup>th</sup> of September 2017  
Sapporo, Japan

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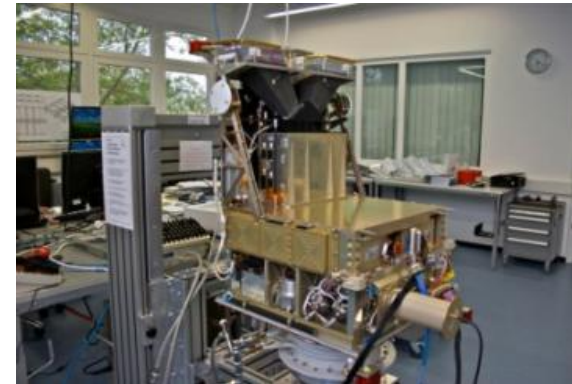
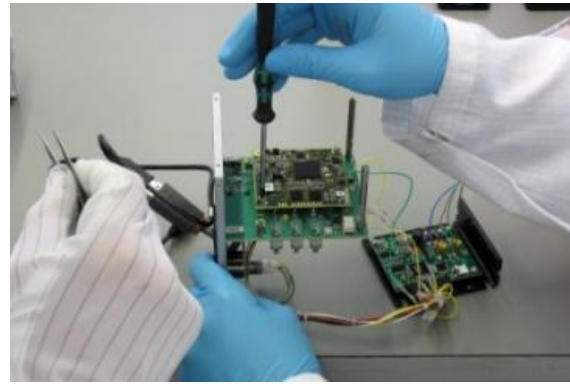
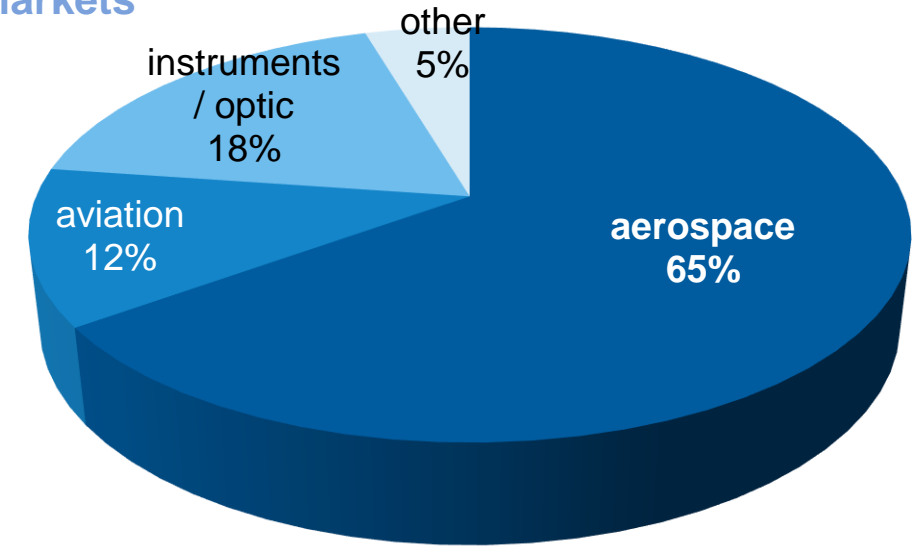
# Astro- und Feinwerktechnik Adlershof GmbH

**Established October 1993**

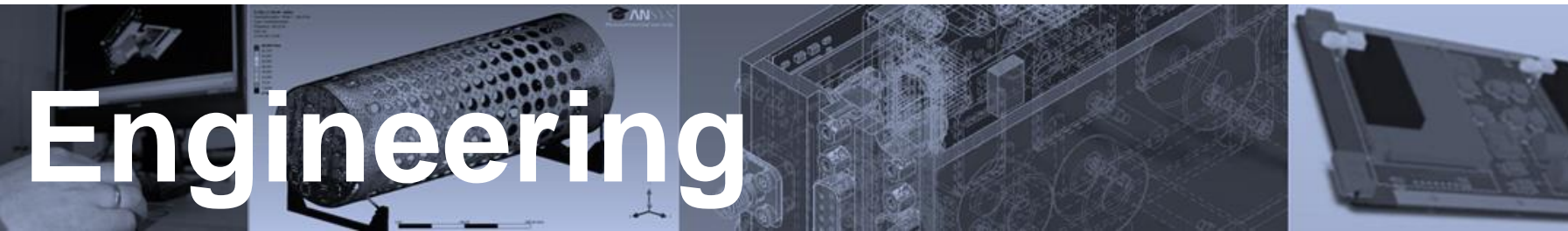
spin off from the Institute for Space Sensor Technology of the German Aerospace Center (DLR), Berlin-Adlershof

**Supplier of components** → **Systems for space / Small System Integrator**

**Markets**



# Astro- und Feinwerktechnik Adlershof GmbH - Company overview



**Engineering**



**Manufacturing**



**Assembly Integration Test**



**Verification & Qualification**



**PA - Dept.**

**Quality Assurance**



# Quality Management



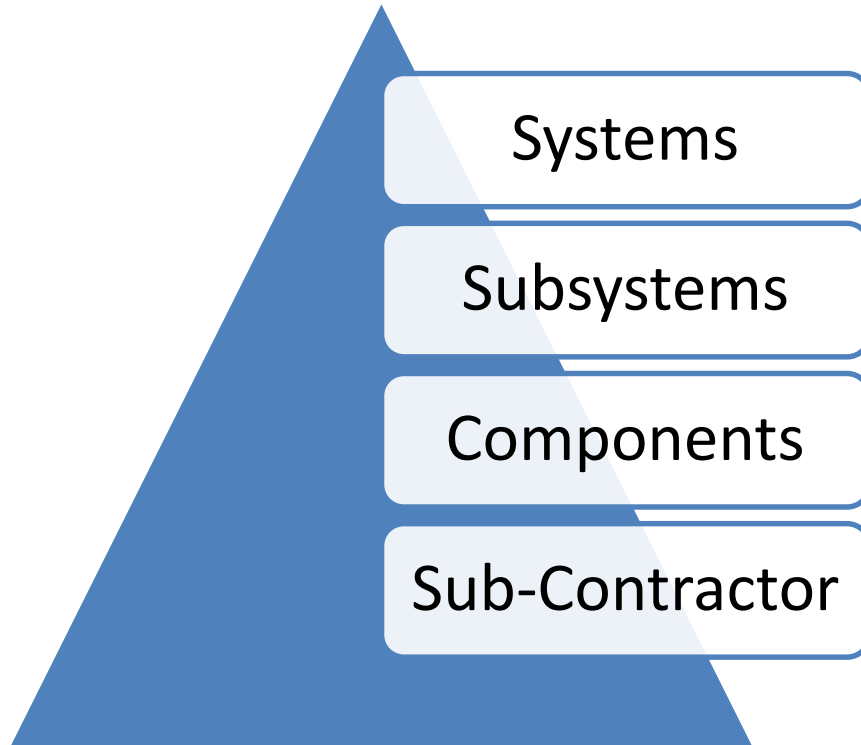
Processes and Documentation is conform to **ECSS**-Standards and Certified by **ESA**



Certified according to **DIN EN ISO 9001:2008** and **DIN EN 9100:2009**

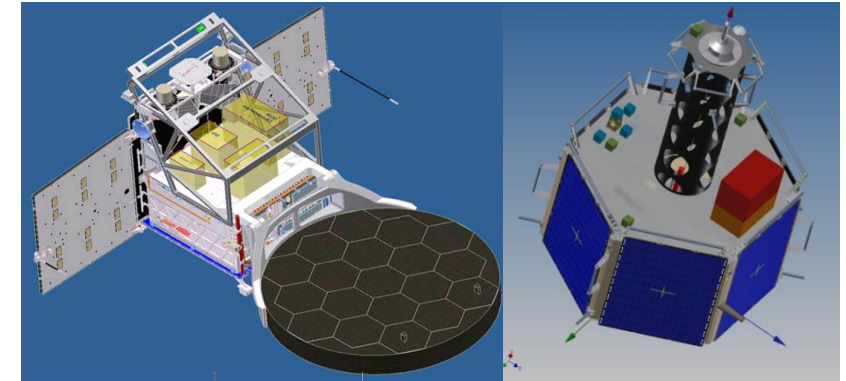


# System Competence - Astrofein

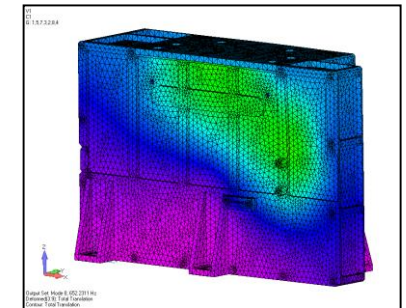
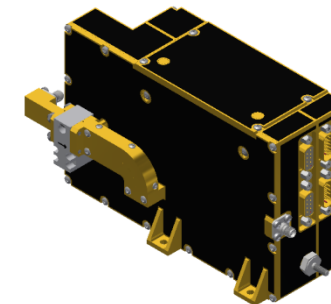
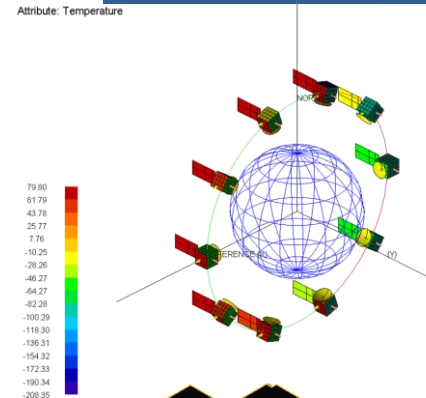


## Strategy:

- Sub-Contracting (e.g. build to print) as base
- Components as growing share within the commercialization
- Subsystems as contribution to large projects within DLR/ESA framework
- System competency as small system integrator

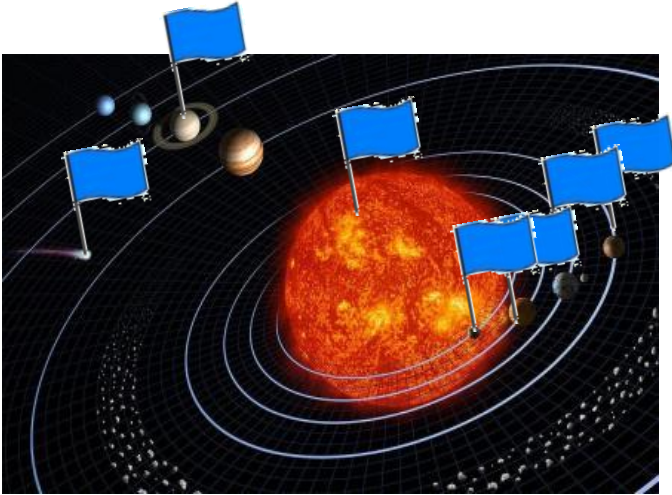


Attribute: Temperature



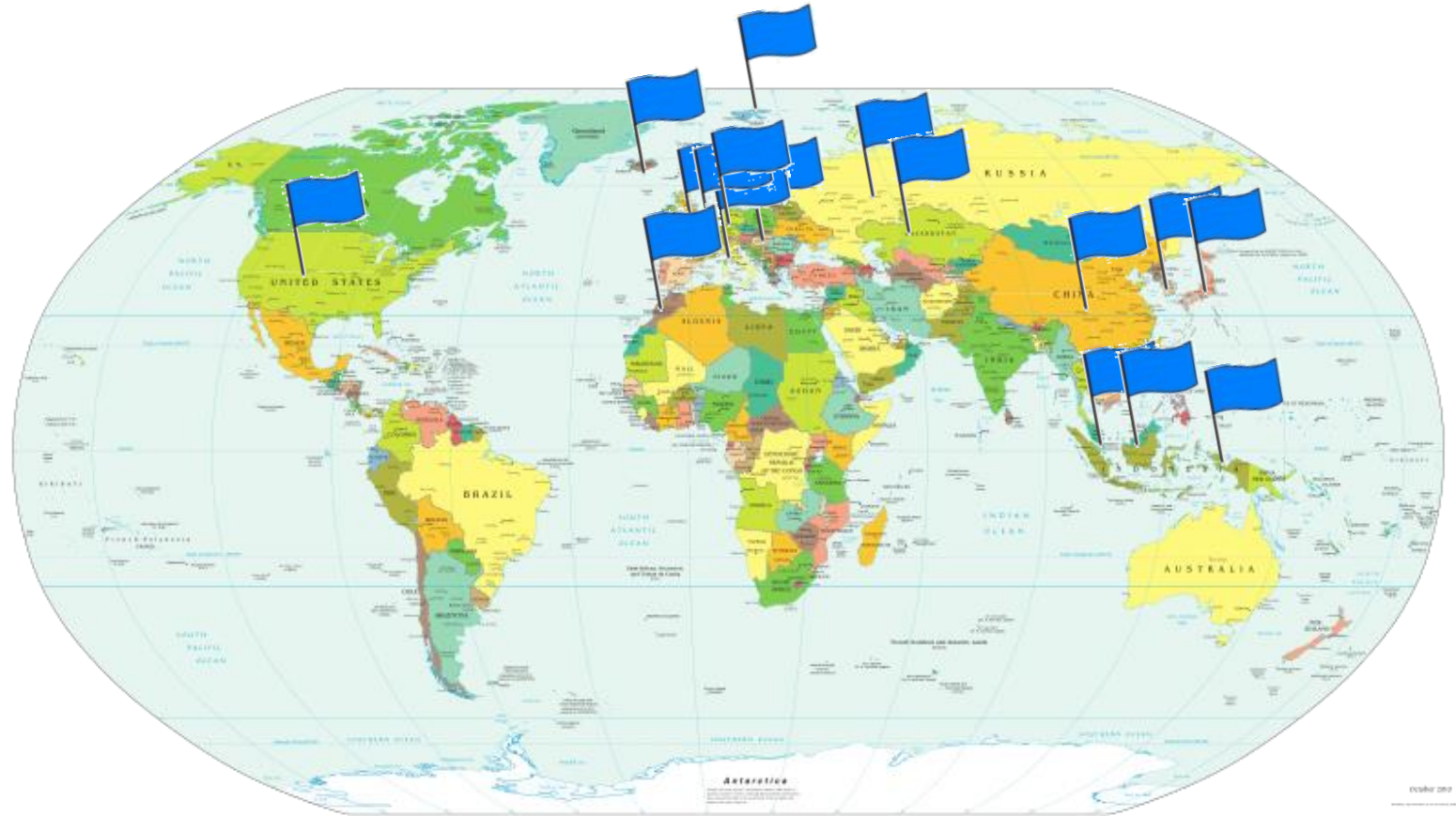


# Markets and Partners worldwide and beyond

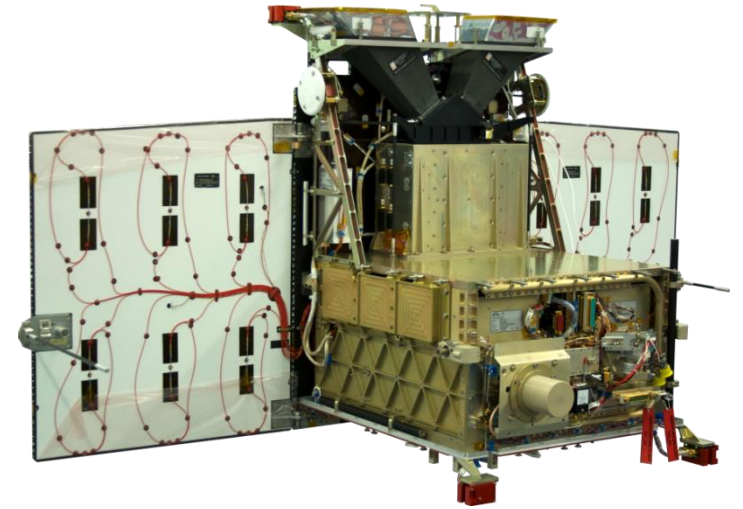
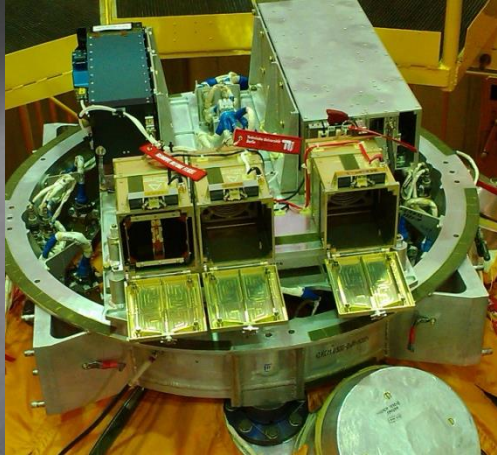


Participation on different space missions ...

... products and projects worldwide



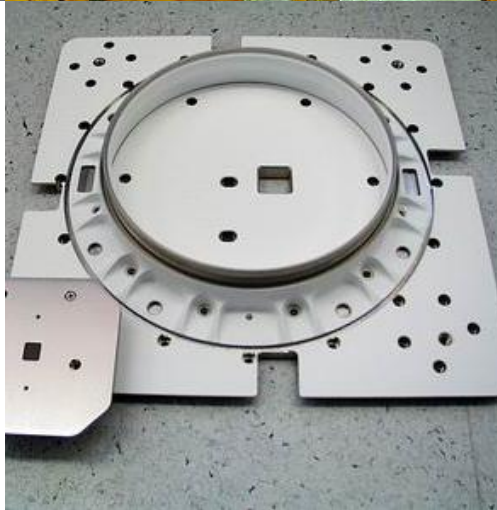
# Astro- und Feinwerktechnik Adlershof GmbH - Products



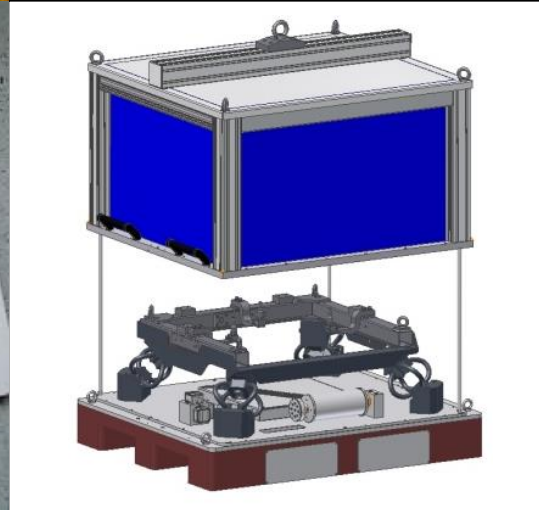
**Systems**



**Attitude Control**



**Mechanism Sub-Systems**



**MGSE / EGSE**

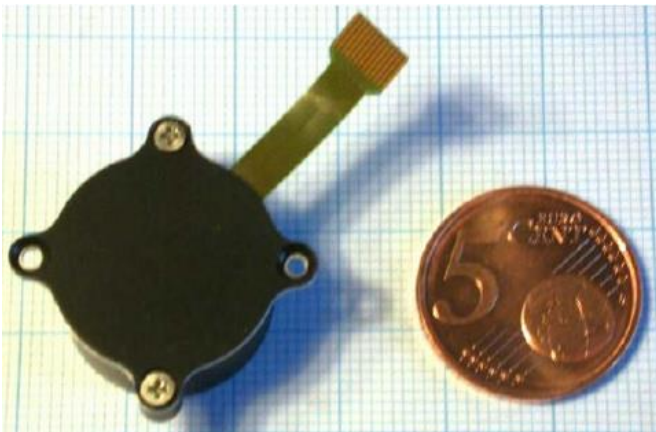
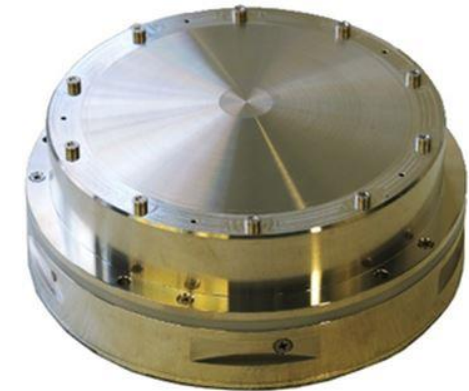




# Products - Reaction Wheels



- RW 1 for **Cubesats** ( $10^{-4}$  Nms) (FKZ 50JR0552)
- RW 35 for **Nano- and Microsatellites** (0,1 Nms)
- RW 90 for **Small- and Microsatellites** (0,34 Nms)
- RW 150 for **Small Satellites** (1 Nms)
- RW 250 for **Small Satellites** (4 Nms)





# Smart Reaction Wheels

## Digital Interface:

Supports Plug & Play

## Monitoring and protective mechanisms:

- Voltage and current monitoring and protection mechanisms
- Monitoring and protection mechanisms of the data processing system

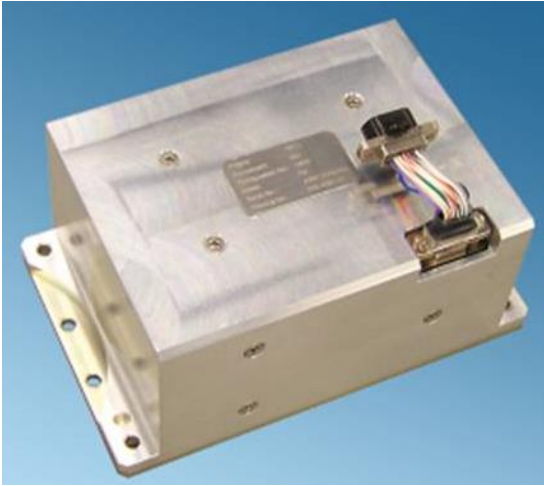
- Temperature monitoring and protection against overheating

## Model based controllers features:

- Automatic compensation of displacements and time delays
- Estimation of acceleration reserve
- Power limitation



# Attitude Control Sensors



AGS-1 (3-axis FOG system)



AGPS (GPS-Receiver)



ACM (Magnetometer)

Parameter	Data
Channels	3
Maximum angle increment	0.2 °
Resolution	24 bit
Measurement cycle	200 Hz
→ Maximum angular rate	40 ° /s
Random walk (per channel)	0.1 ° /√h
Bias (per channel)	1 ° /h
Linearity (per channel)	< 0,15%

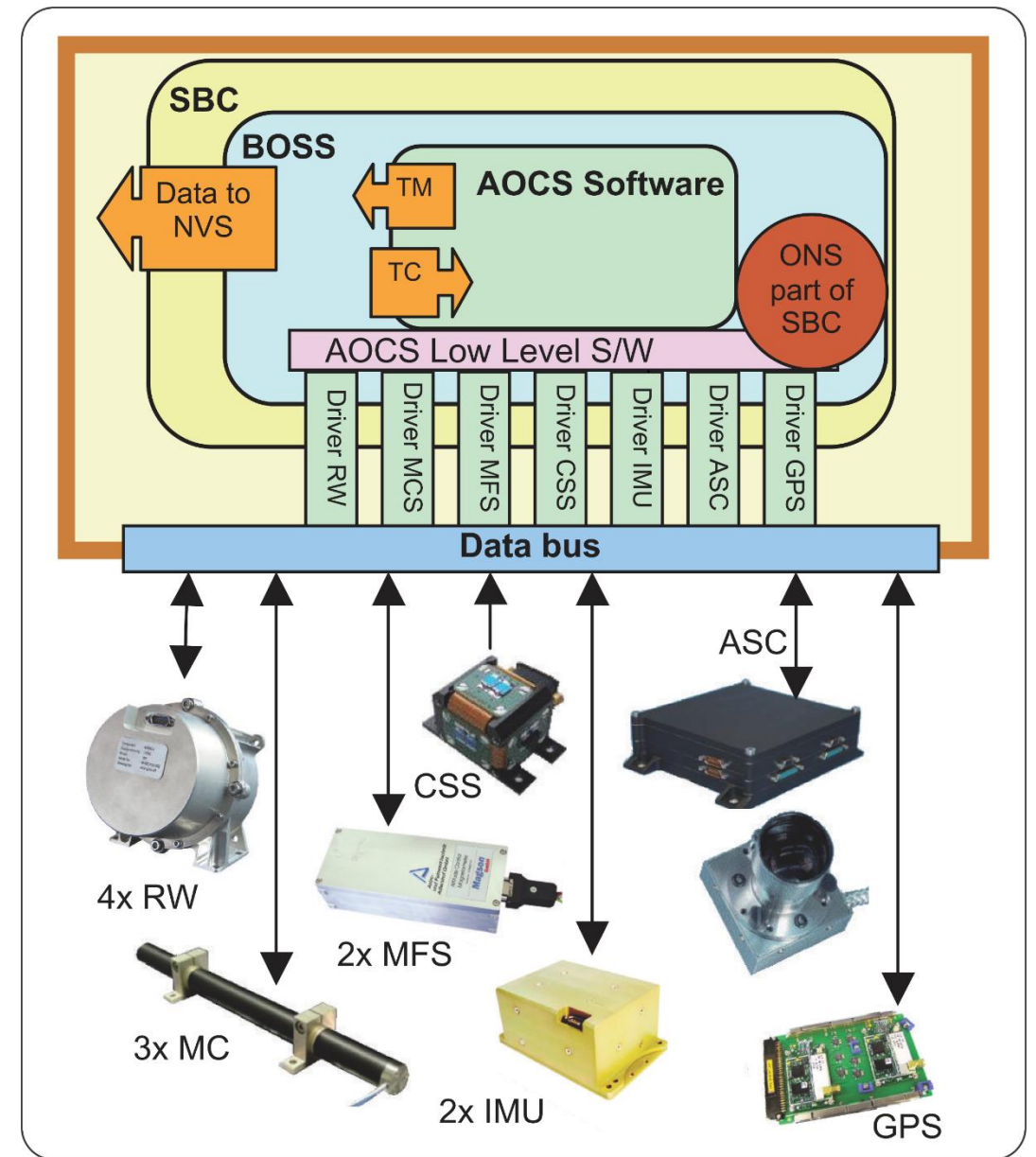
Parameter	Data
Channels	12 channels
Code	L1 C/A and carrier
Position accuracy	10 m (1σ) , 1m (filtered)
Velocity accuracy	0.1 m/s (1σ)
Warm start time	< 2 min
Cold start time	< 15 min (90%)
Frequency of navigation data	up to 1 Hz

Parameter	Data
Channels	3
Range	± 60000 nT (up to ± 140000 nT possible)
Resolution	100 pT/LSB
Noise	< 50 pT/√Hz @ 60 000 nT
Linearity	0.025%



# ADCS - Systems

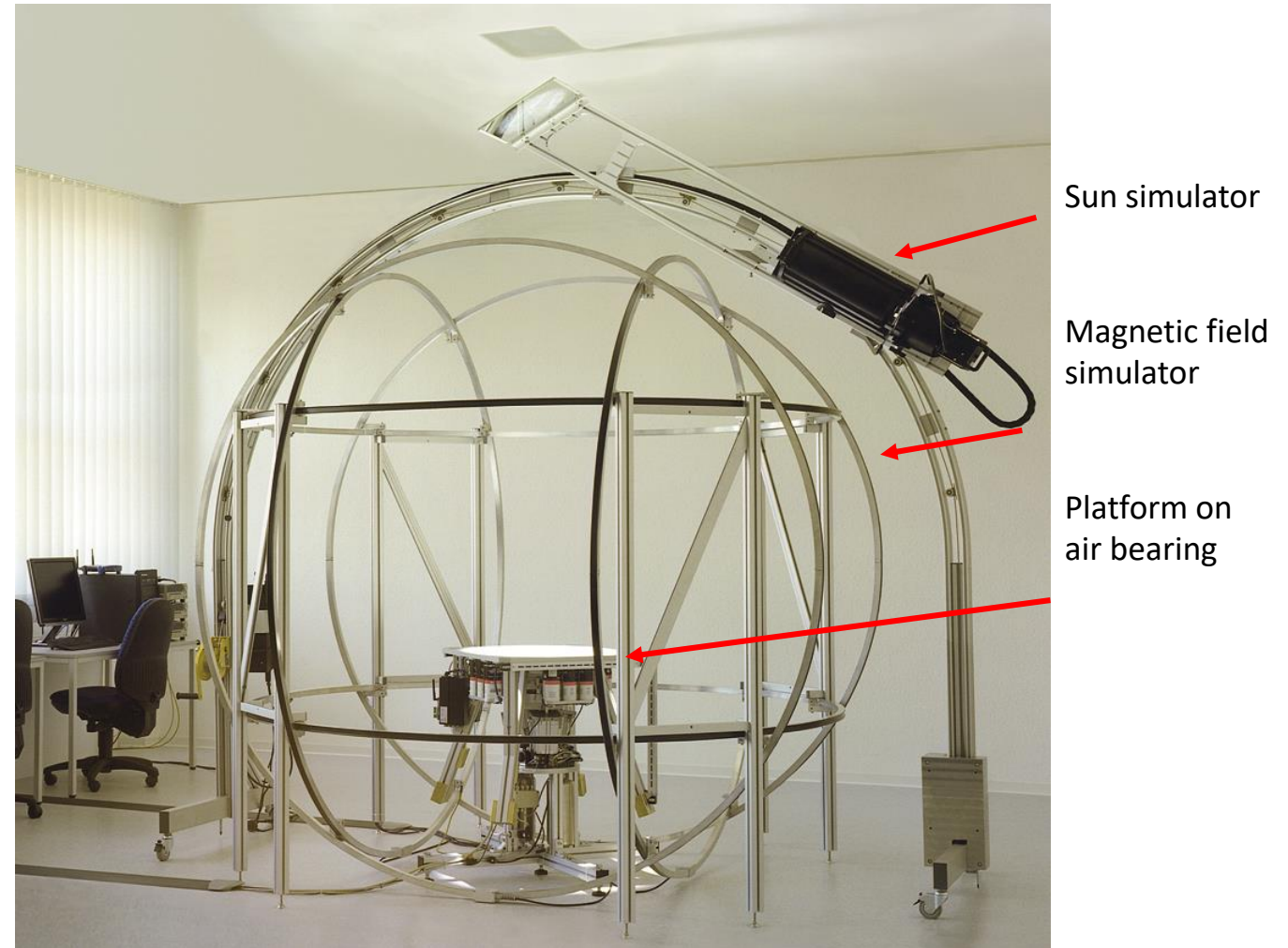
- **High agile and reliable ADCS Systems**
  - 4 reaction wheels (RW, tetrahedron configuration)
  - magnetic torque system (MTS)
  - star tracker system (ASC)
  - magnetic field sensors (MFS)
  - sun sensor system (CSS)
  - inertial measurement units (IMU)
  - GPS
- **High resolution earth observation**
  - attitude knowledge better 10 arcsec,
  - position 1 m,
  - velocity 0.1 m/sec
- **Including complete End-to-End testing (Testbed)**





# AOCS Testbed

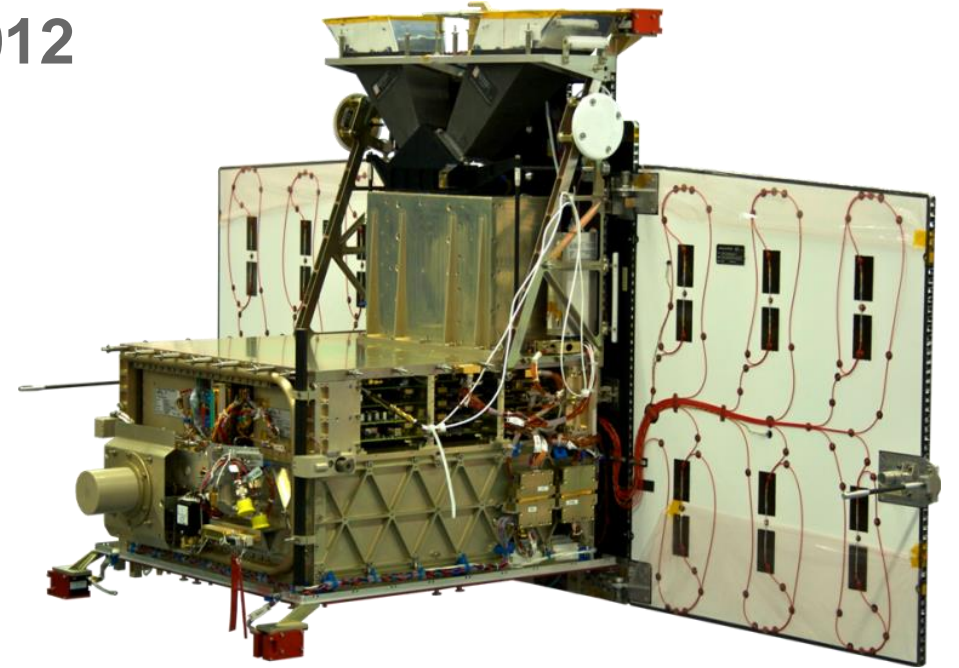
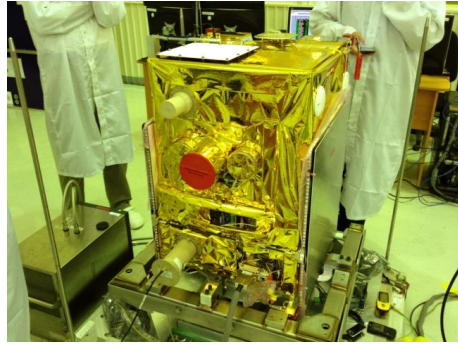
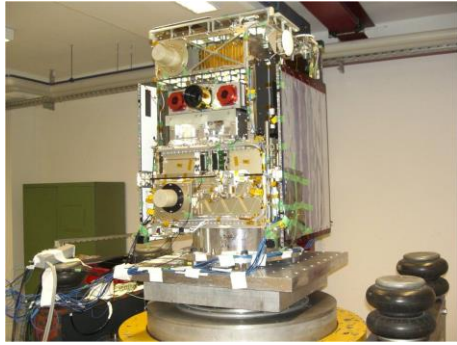
- Test facility consists of a test platform on an air bearingtable
- a sun simulator and
- a magnetic field simulator and
- GPS simulation
- Star simulator are available (as option)
- Add on for CubeSat testing
- Including training for test engineers and AOCS experts



Test stand overview



# TET-1 successfully launched on 22<sup>nd</sup> July 2012



## Technical data:

- Satellite Envelope:  
(670 x 580 x 880) mm<sup>3</sup>  
(1540 x 580 x 880) mm<sup>3</sup>
- Payload volume:  
(460 x 460 x 428) mm<sup>3</sup>
- Satellite bus: < 70 kg
- Payload: 50 kg



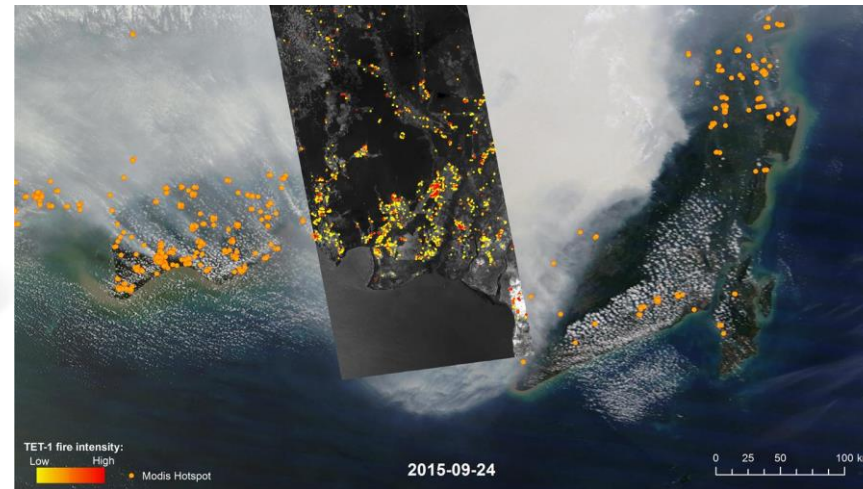
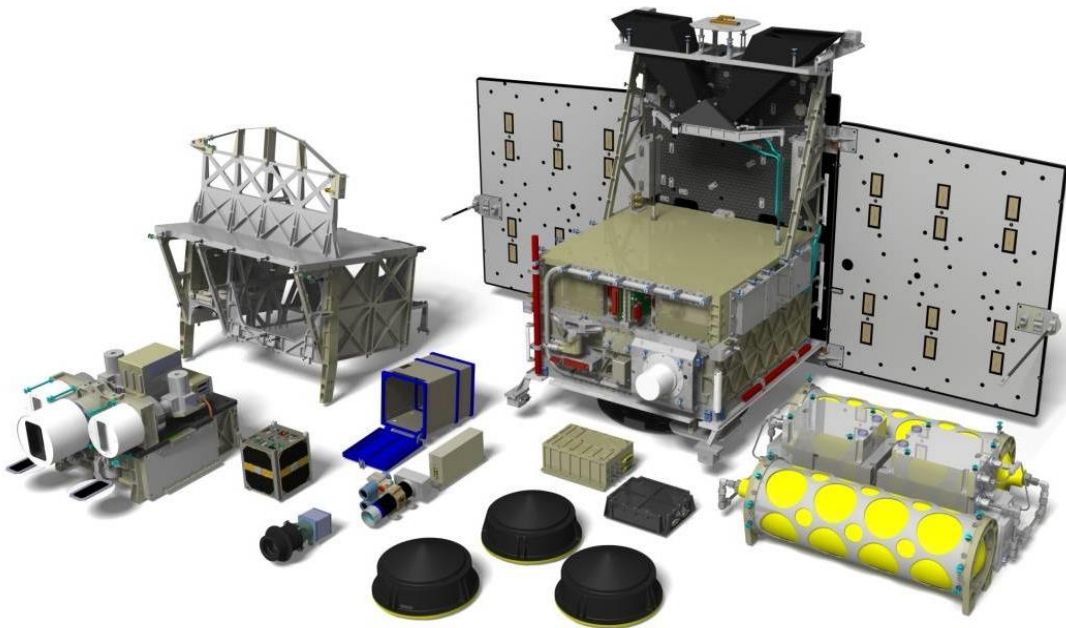




# BIROS successfully launched on 22<sup>nd</sup> June 2016

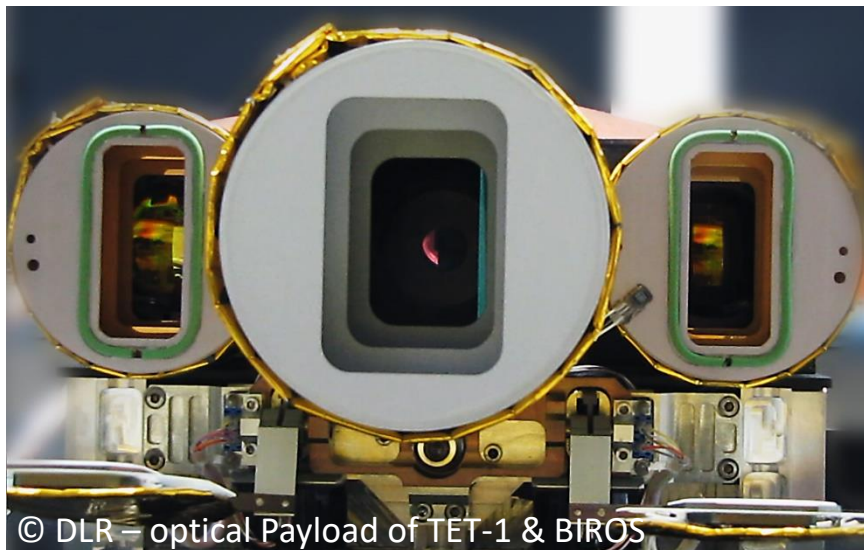
Primed by DLR – Institute of Optical Sensor Systems

- ASTROFEIN involved in the structural and thermal design and in the manufacturing, assembly and testing
- Integration of BIROS is based on TET-1 platform
- Flying with TET-1 as FIREBIRD constellation

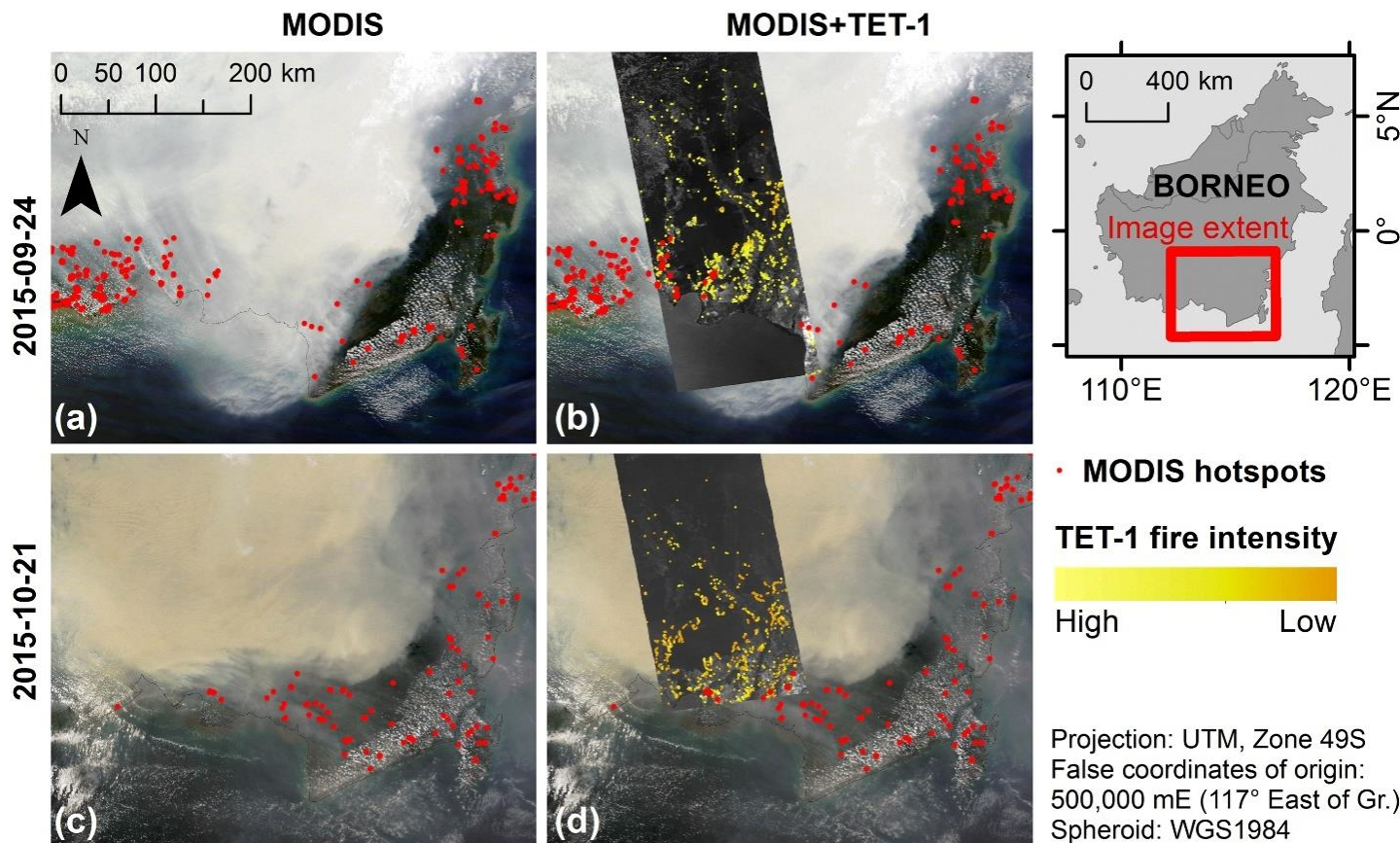




# Optical Payload designed and built by DLR-OS



Parameter	VNIR camera	Bi-spectral infrared camera
Wavelengths	Line 1: 460-560 nm Line 2: 565-725 nm Line 3: 790-930 nm	MWIR: 3.4 - 4.2 μm LWIR (TIR): 8.5 - 9.3 μm
FOV (Field of View)	19.6°	19°
F number	3.8	2.0
Detector type	CCD-line array	CdHgTe line arrays
Detector cooling	Passive, 20°C	Stirling, 80-100 K
Detector element size	7 μm x 7 μm	30 μm x 30 μm
No of pixels	3 x 5164	2 x 512 staggered
Data quantization	14 bit	14 bit
Ground pixel width	42.4 m	356 m
Sample width	42.4 m	178 m
Swath width	211 km	178 km
In-flight calibration	None	Use of a removable calibration flap
Instrument mass	< 12 kg	

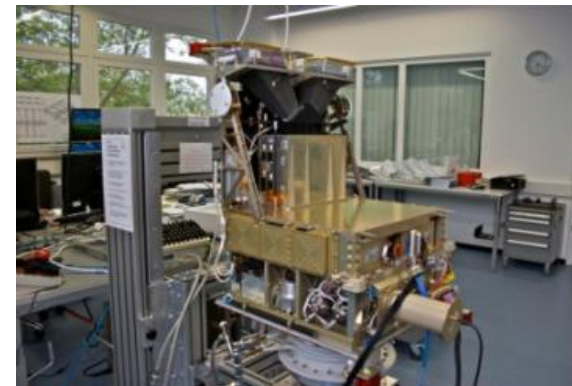
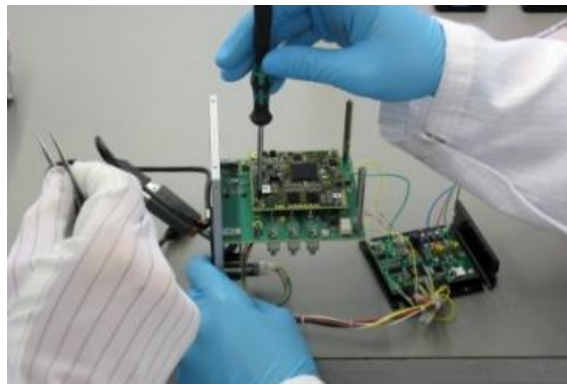


- (a) MODIS Aqua true color (R, band 1 0.62–0.67 μm; G, band 4 0.55–0.57 μm; B, band 3 0.46–0.48 μm; source NASA) image from Sept. 24<sup>th</sup>, 2015, superimposed with same day MODIS hotspot data (red dots; source FIRMS collection MCD14).
- (b) The MODIS image overlaid with same day TET-1 gray-scale acquisition (source DLR FireBird Mission). MODIS hotspot data appear to under-detect low intensity fire fronts visible in TET-1 imagery (intensity of detected fire pixels indicated by yellow gradient).
- (c) MODIS imagery from Oct. 21<sup>st</sup>, 2015, superimposed with same day MODIS hotspot data. (d) The MODIS image overlaid with TET-1 imagery, which shows MODIS hotspot active fire detection being inhibited by thick smoke and haze.

# Astro- und Feinwerktechnik Adlershof GmbH

## We offer

- ▶ **Value chain, knowledge & processes within the company**  
60% of all satellite components within the company
- ▶ **off-the shelf products**
- ▶ **customized products & services**
- ▶ **Developments of subsystems, systems & facilities according to customers needs**
- ▶ **Education and Training Programs --- Universities and Industry**
- ▶ **High flexibility , reliable & fast**

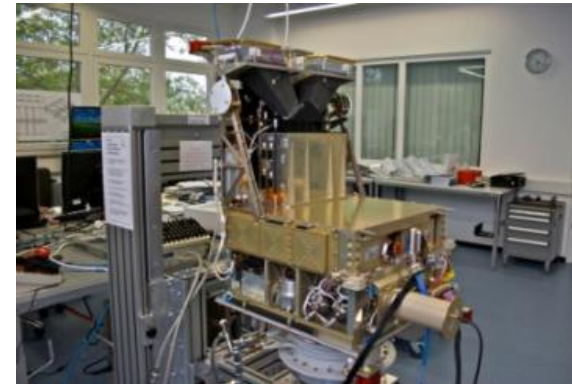
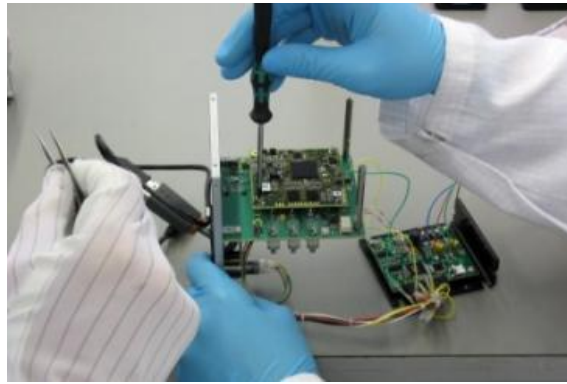




# Astro- und Feinwerktechnik Adlershof GmbH

We are looking for:

- ▶ **Cooperation Partners**
  - ▶ Scientific partners to address the Space Agencies (DLR / JAXA)
  - ▶ **Global Climate Change** - Monitoring Trace Gases
  - ▶ Agriculture monitoring from space
  
- ▶ **Payload/Instrument Partners for Earth Observation and IoT**







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## Contact

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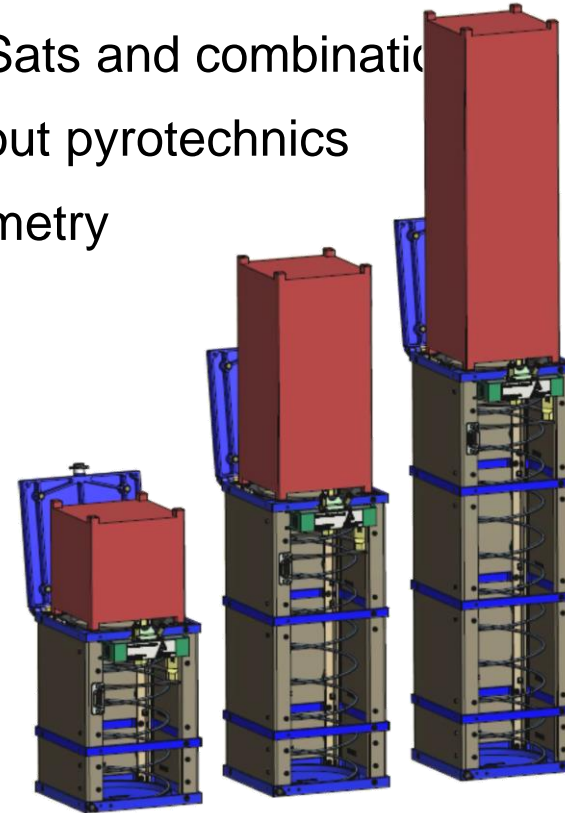
# Backup Slides



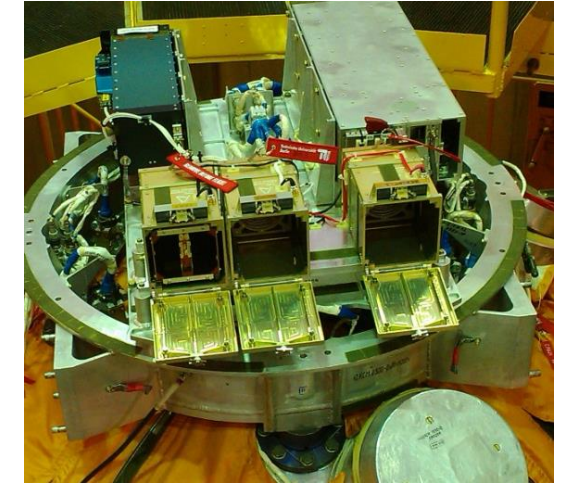
# Structures and Mechanism – Product: Launch Containers for NanoSats

The family of PSL is a flight proven deployment mechanism for CubeSats

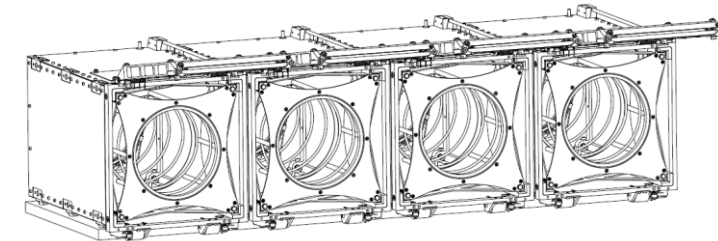
- Deployer for 1U, 2U and 3U CubeSats and combinations
- Flight proven unlock principle without pyrotechnics
- Redundancy in actuation and Telemetry
- Deployment is initiated if the door is
- completely opened and locked (patented)
- patented Fixation of the CubeSat
- in X,Y and Z
- Up to 20 kg mass



1U, 2U and 3U Satellite Deployer (PSL – Product)



Three 1U SPL on the BION Spacecraft



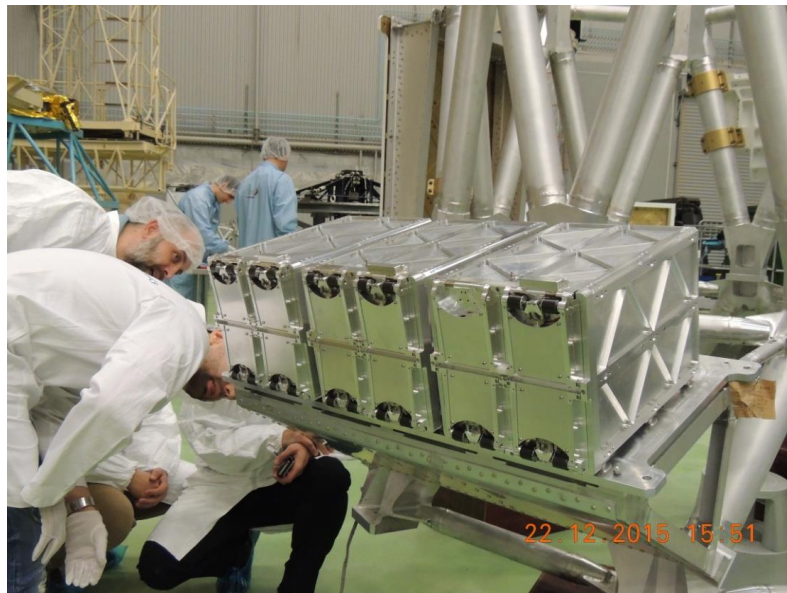
10 kg Nanosat Deployer





# Product: Launch Containers for NanoSats

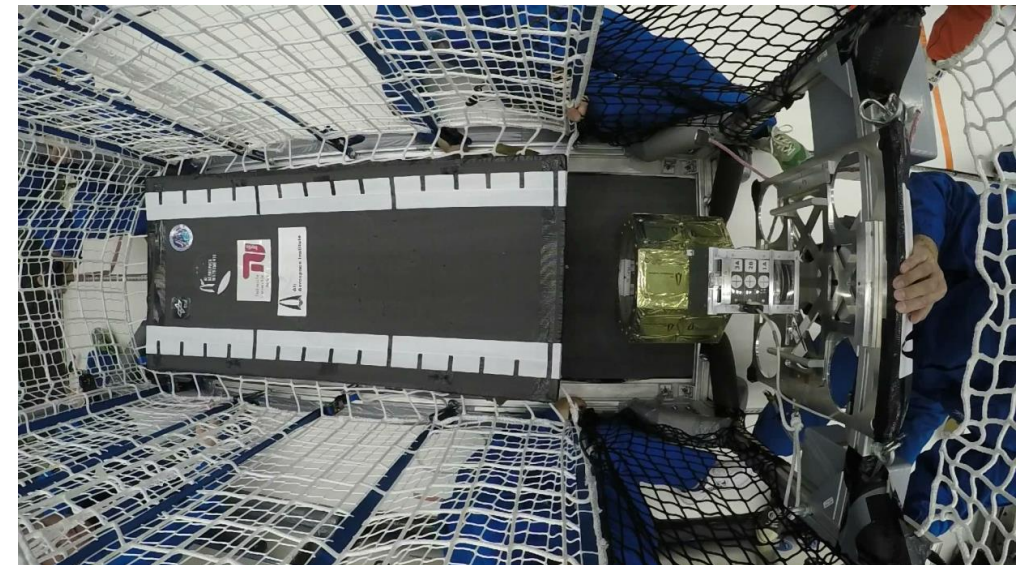
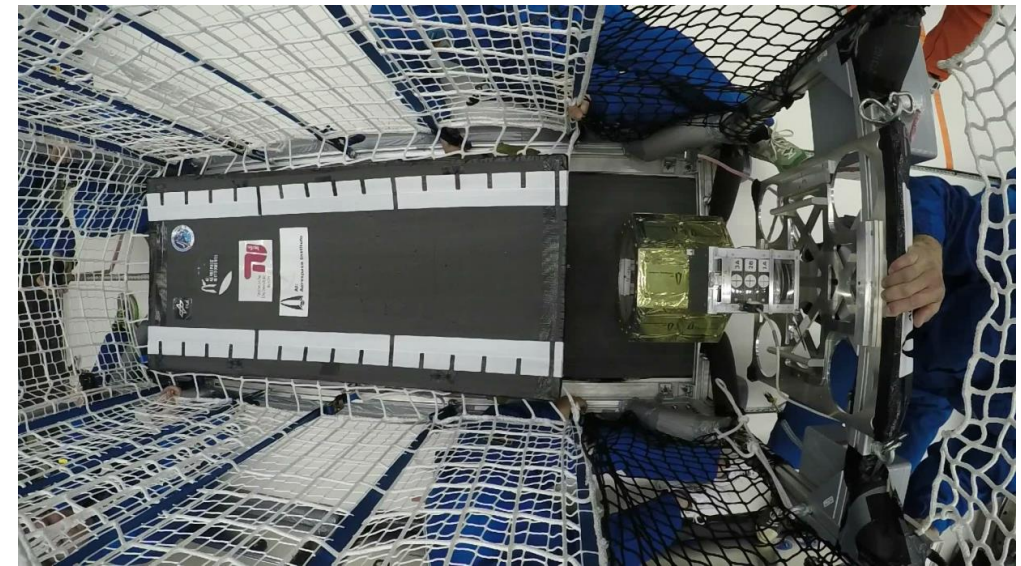
- CubeSat Deployer PSL and PSL-P
- Recent Flight Heritage (excerpt):
  - Maiden Flight of Chángzhēng 6 on Sept. 19<sup>th</sup> 2015;
  - Parabola Flight of the **PSL** TUPEX-5 in May 2015



Fit-Check on the Launch Vehicle



Chángzhēng – 6 (Long March)  
Maiden Flight: 19th Sept. 2015





# PSL-P Deployer



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*Mechanisms  
Components*

